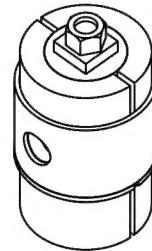
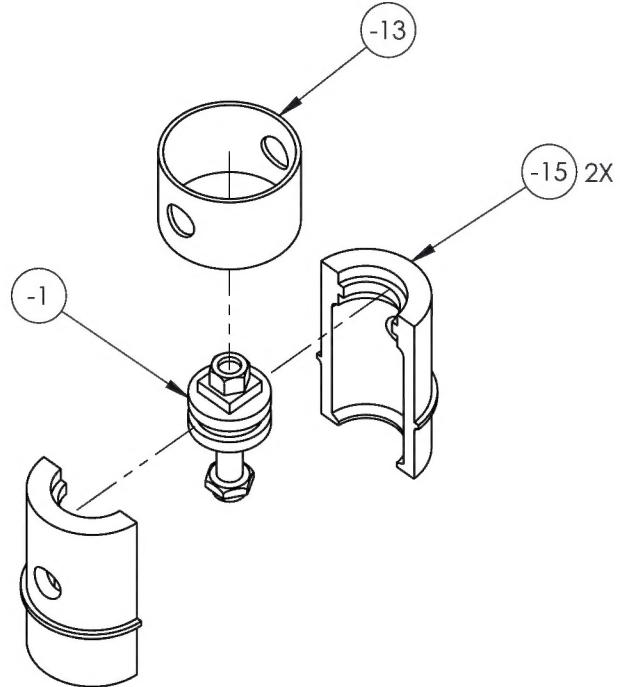


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.			1/13/2016	DPD	JAG
2	16-0111	-9, -11, -13 ADDED HEAT TREAT RC 28-34. -15 CH'D DIMS WAS 1.34 IS 1.31, WAS (.031) IS (.06).			8/18/2016	DEW	SM



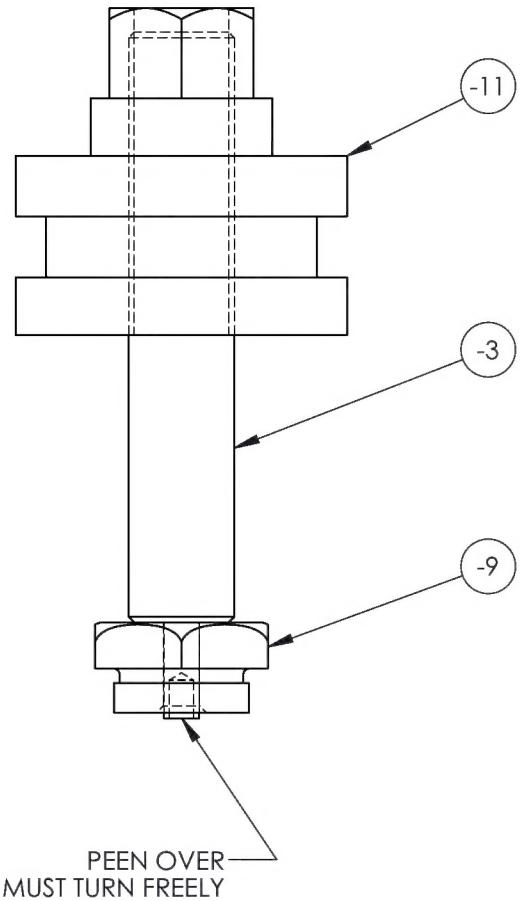
NOTE:  
REF. EUROCOPTER T/N: 332A93-3225-01.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
X			-1	1	BOLT ASSY			2
X	1		-3		THREADED ROD WELDMENT			3
1			-5		THREADED ROD	STEEL	M14 X 1.5mm X 300mm (MCMASTER-CARR #98861A550) MODIFIED	4
1			-7		SPECIAL NUT	4140/4142		5
	1		-9		NUT	4140/4142		6
	1		-11		PULLER	4140/4142		7
			-13	1	RING	4140/4142		8
			-15	2	HALF SHELL	4140/4142		9
ASSY -3	ASSY -1							

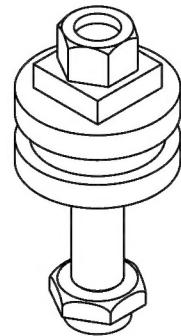
TITLE		REV	
DWG NO.		RBE332A93-3225-01	
MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ± 5°	
SPEC		X ± .1 SURFACES = 125 ✓	
DRAWN BY:		DUERFELDT	
CHECKED:		CLOUGH	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY	
APPROVED:		GILBERT	
SCALE		1:4	
DATE		1/12/2016	
SHEET		1 OF 9	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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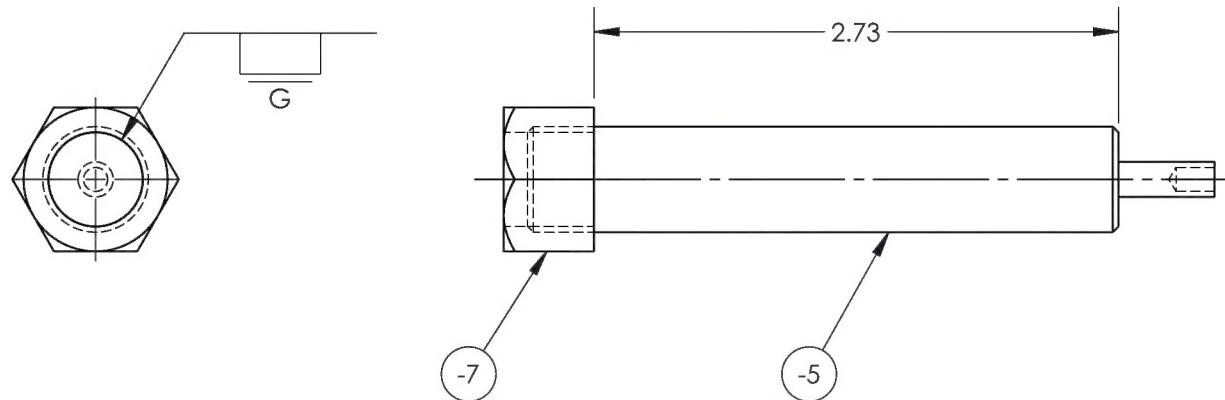
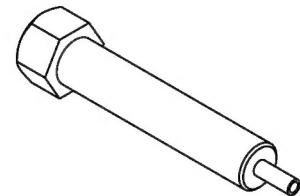
BOLT ASSY



<b>DART</b> AEROSPACE	
TITLE	
HAFTING LOCK WASHER	
DWG NO. RBE332A93-3225-01-1	
REV 2	
MAT'L UNLESS OTHERWISE SPECIFIED HEAT DIMENSIONS ARE IN INCHES TREAT .XXX ± .005 FRACTIONS ± 1/8 TREAT .XX ± .01 ANGLES ± 5° FINISH X SURFACES = 125 ✓ SPEC	
DRAWN BY: DUERFELDT CHECKED: CLOUGH OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL AS332	
SCALE	1:1
DATE	1/12/2016
SHEET 2 OF 9	

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REV		ECR		REVISIONS			DESCRIPTION		DATE		INITIAL	APPROVED



(-3)

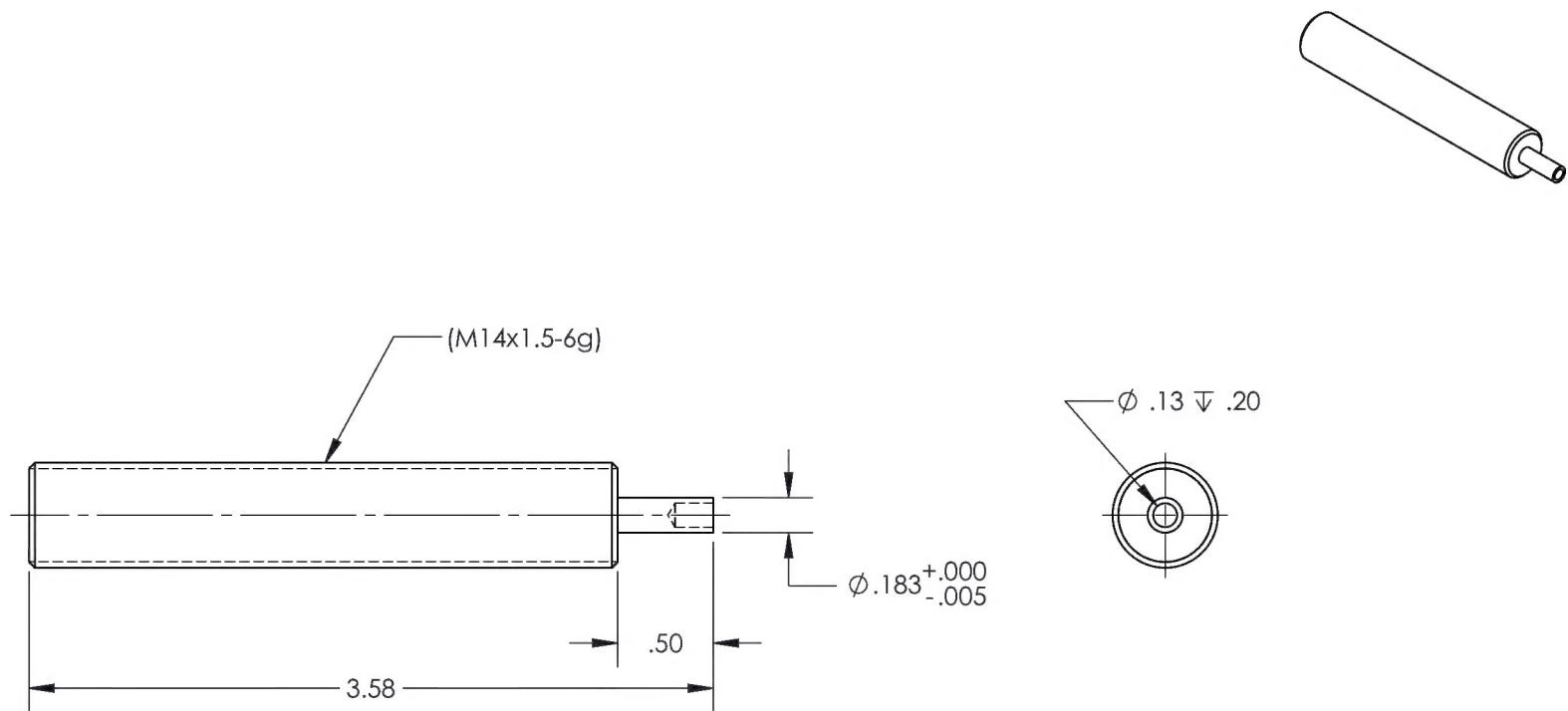
THREADED ROD WELDMENT

	
TITLE	
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT	DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
ZINC PLATE	X ± .1 SURFACES = 125 ✓
SPEC ASTM B633 TYPE I SC 2	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	AS332
APPROVED: GILBERT	
SCALE 1:1	DATE 1/12/2016
	SHEET 3 OF 9

2

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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL
		APPROVED		



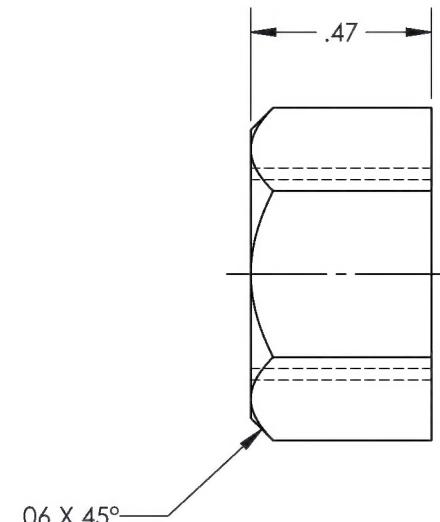
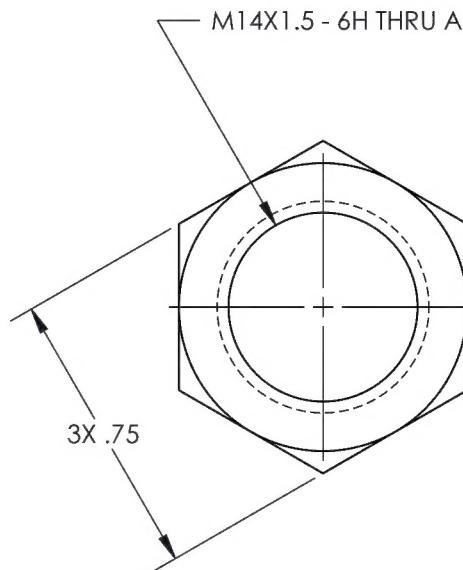
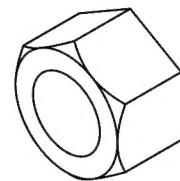
THREADED ROD

(-5)

<b>DART</b> AEROSPACE																					
TITLE																					
HAFTING LOCK WASHER																					
DWG NO. RBE332A93-3225-01-5																					
REV 2																					
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">MATERIAL STEEL</td> <td style="width: 50%;">UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>HEAT</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td>TREAT</td> <td>.XX ± .01 ANGLES ± 5°</td> </tr> <tr> <td>FINISH SEE -3 WELDMENT</td> <td>X ± .1 SURFACES = 125 ✓</td> </tr> <tr> <td>SPEC</td> <td></td> </tr> <tr> <td>DRAWN BY: DUERFELDT</td> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td>CHECKED: CLOUGH</td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>USED ON MODEL</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td>AS332</td> </tr> </table>		MATERIAL STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	HEAT	.XXX ± .005 FRACTIONS ± 1/8	TREAT	.XX ± .01 ANGLES ± 5°	FINISH SEE -3 WELDMENT	X ± .1 SURFACES = 125 ✓	SPEC		DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	QA APPR: LINDSAY	USED ON MODEL	APPROVED: GILBERT	AS332
MATERIAL STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES																				
HEAT	.XXX ± .005 FRACTIONS ± 1/8																				
TREAT	.XX ± .01 ANGLES ± 5°																				
FINISH SEE -3 WELDMENT	X ± .1 SURFACES = 125 ✓																				
SPEC																					
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R																				
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING																				
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009																				
QA APPR: LINDSAY	USED ON MODEL																				
APPROVED: GILBERT	AS332																				
SCALE 1:1	DATE 1/12/2016																				
SHEET 4 OF 9																					

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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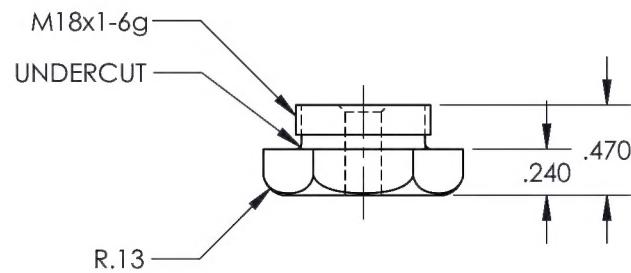
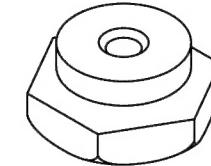
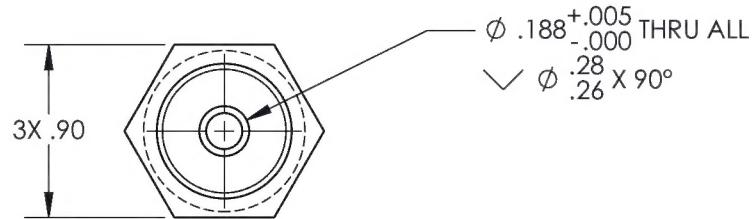
SPECIAL NUT

(-7)

<b>DART</b> AEROSPACE	
TITLE	
HAFTING LOCK WASHER	
DWG NO. RBE332A93-3225-01-7	
REV 2	
MAT'L 4140/4142      UNLESS OTHERWISE SPECIFIED HEAT DIMENSIONS ARE IN INCHES TREAT FRACTIONS $\pm 1/8$ FINISH .XXX $\pm .005$ SEE -3 WELDMENT .XX $\pm .01$ ANGLES $\pm 5^\circ$ SPEC .X $\pm .1$ SURFACES = 125 ✓ DRAWN BY: DUERFELDT CHECKED: CLOUGH OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT USED ON MODEL AS332	
SCALE	2:1
DATE	1/12/2016
SHEET 5 OF 9	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0111	-9 ADDED HEAT TREAT RC 28-34.	8/18/2016	DEW	SM



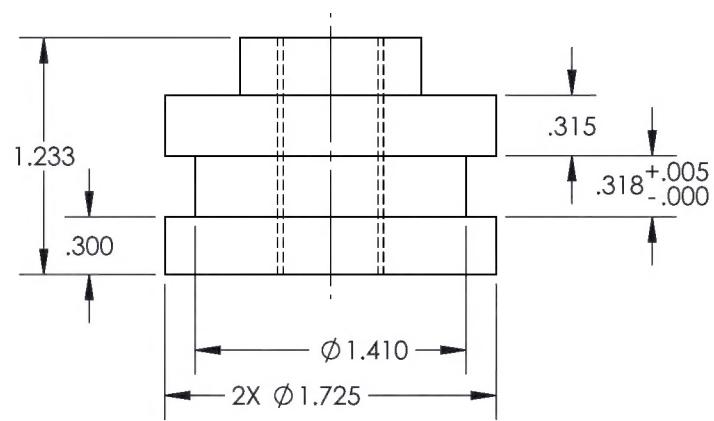
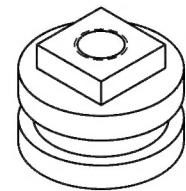
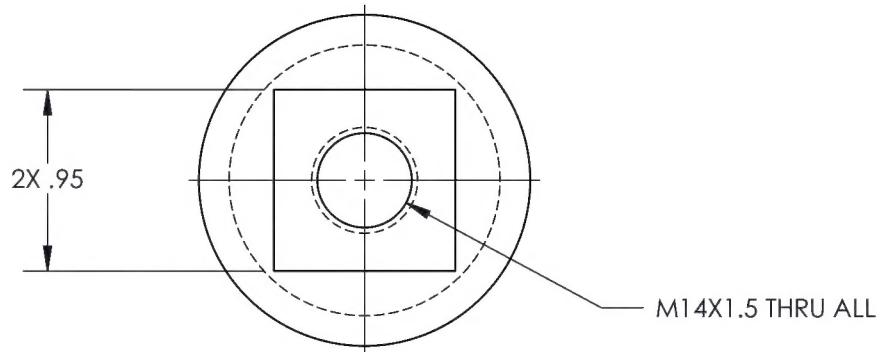
(-9)

NUT

DART AEROSPACE	
TITLE	
HAFTING LOCK WASHER	
DWG NO.	RBE332A93-3225-01-9
REV	2
MATERIAL 4140/4142	
HEAT TREAT RC 28-34	
FINISH ZINC PLATE	
SPEC ASTM B633 TYPE I SC 2	
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° X ± .1 SURFACES = 125	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
AS332	
SCALE 1:1	DATE 1/12/2016
SHEET 6 OF 9	

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REV			ECR			DESCRIPTION			REVISIONS		
2	16-0111	-11 ADDED HEAT TREAT RC 28-34.			DATE	INITIAL	APPROVED	8/18/2016	DEW	SM	



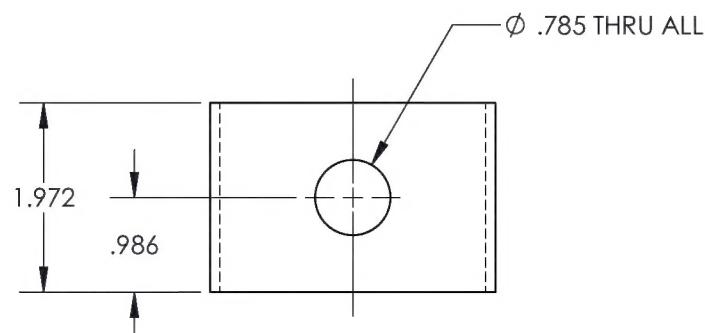
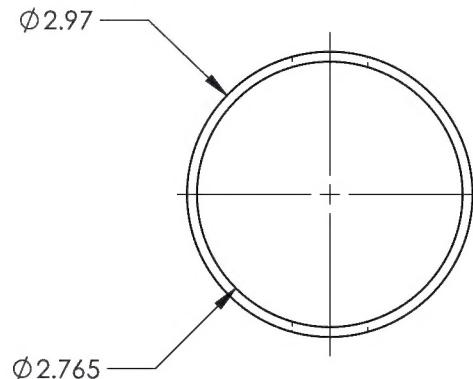
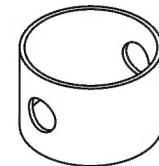
(-11)

PULLER

		TITLE	
HAFTING LOCK WASHER		DWG NO.	RBE332A93-3225-01-11
REV		2	
MAT'L	4140/4142	UNLESS OTHERWISE SPECIFIED	
HEAT	TREAT	DIMENSIONS ARE IN INCHES	
	RC 28-34	.XXX ± .005 FRACTIONS ± 1/8	
FINISH	ZINC PLATE	.XX ± .01 ANGLES ± 5°	
SPEC	ASTM B633 TYPE I SC 2	.X ± .1 SURFACES = 125	
DRAWN BY:	DUERFELDT	1. BREAK ALL SHARP EDGES	
CHECKED:	CLOUGH	.015 x 45° OR .015R	
OPPS APPR:	ANDERSON	2. DIMENSIONAL LIMITS APPLY	
QA APPR:	LINDSAY	AFTER PLATING	
APPROVED:	GILBERT	3. INTERPRET DIM AND TOL PER	
		ASME Y14.5M-2009	
SCALE	1:1	DATE	1/12/2016
			SHEET 7 OF 9

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0111	-13 ADDED HEAT TREAT RC 28-34.	8/18/2016	DEW	SM



(-13)

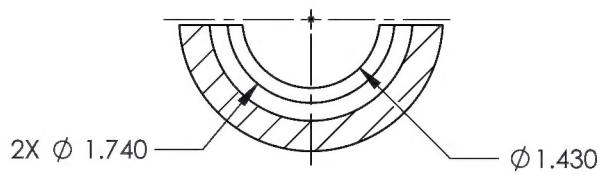
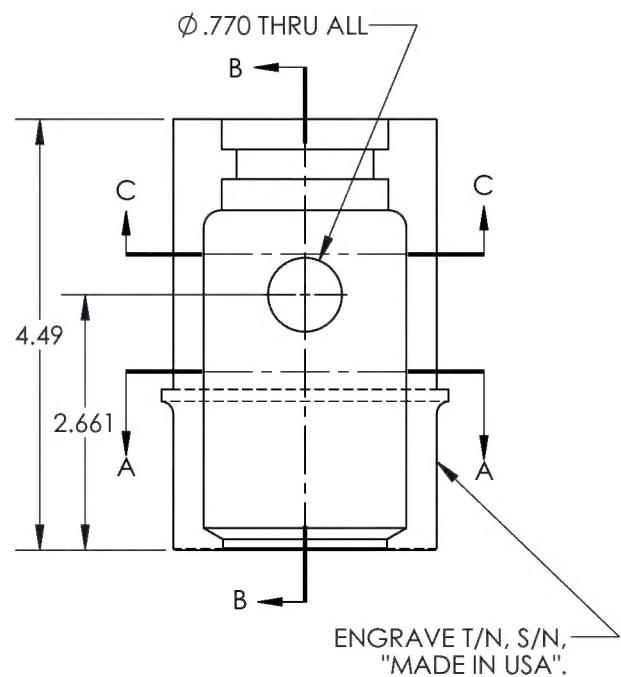
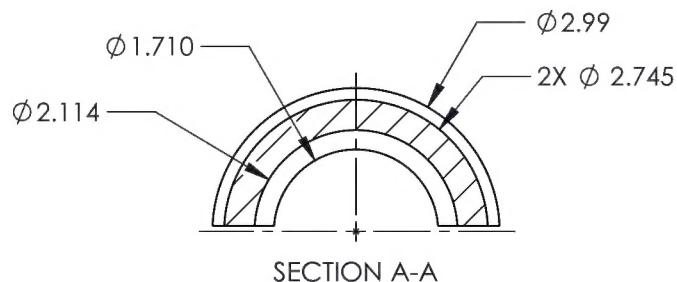
RING

DART AEROSPACE	
TITLE	
RBE332A93-3225-01-13	
REV	2
MATERIAL 4140/4142	
HEAT TREAT RC 28-34	
FINISH ZINC PLATE	
SPEC ASTM B633 TYPE I SC 2	
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:2
DATE	1/12/2016
SHEET 8 OF 9	

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
.XXX ± .005 FRACTIONS ± 1/8  
.XX ± .01 ANGLES ± 5°  
X ± .1 SURFACES = 125 ✓  
1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R  
2. DIMENSIONAL LIMITS APPLY  
AFTER PLATING  
3. INTERPRET DIM AND TOL PER  
ASME Y14.5M-2009  
USED ON MODEL  
AS332

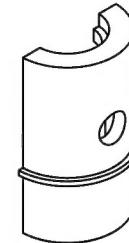
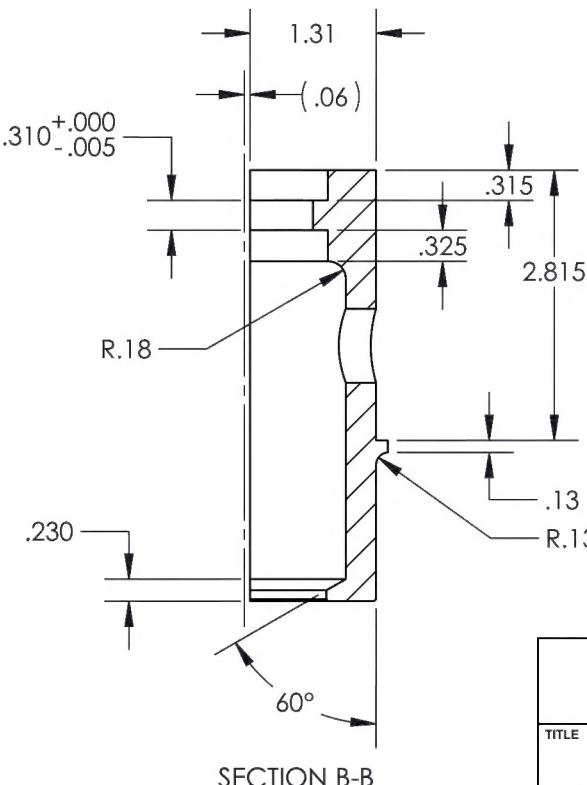
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REV			ECR			DESCRIPTION			DATE			INITIAL			APPROVED		
2	16-0111		-15 CH'D DIMS WAS 1.34 IS 1.31, WAS (.031) IS (.06).						8/18/2016			DEW			SM		



(-15)

HALF SHELL



<b>DART</b> AEROSPACE	
<b>HAFTING LOCK WASHER</b>	
DWG NO. RBE332A93-3225-01-15	
REV 2	
MAT'L 4140/4142	
HEAT 40-45 RC	
TREAT	
FINISH ZINC PLATE	
SPEC ASTM B633 TYPE I SC 2	
DRAWN BY: DUERFELDT	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
AS332	
SCALE 1:2	DATE 1/12/2016
SHEET 9 OF 9	

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
.XXX ± .005 FRACTIONS ± 1/8  
.XX ± .01 ANGLES ± 5°  
X ± .1 SURFACES = 125

1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY  
AFTER PLATING
3. INTERPRET DIM AND TOL PER  
ASME Y14.5M-2009

USED ON MODEL